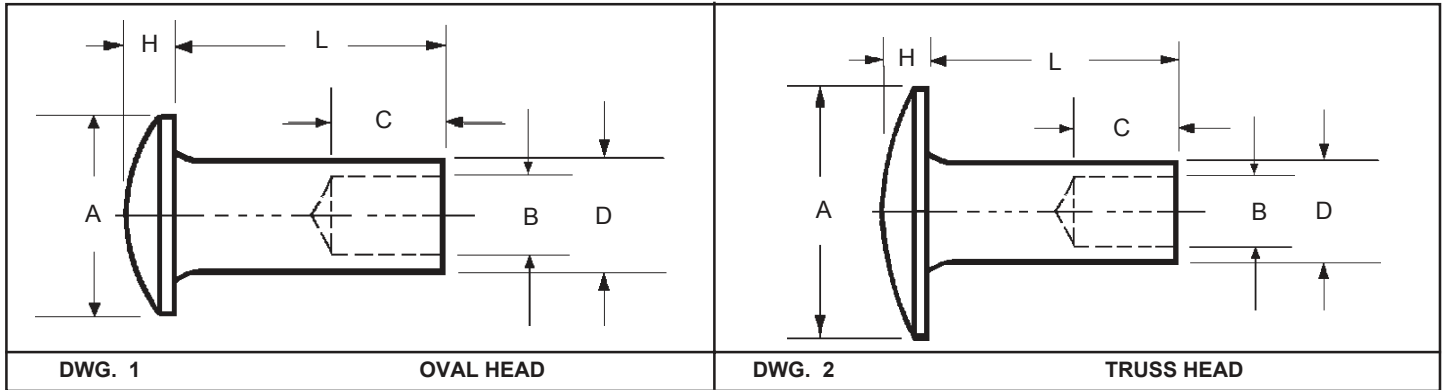


## Standard Semi-Tubular Rivet Data



DIMENSION "L" IS DETERMINED BY APPLICATION. (See "SELECTING RIVET LENGTHS")

NOM. SHANK DIA."	NOM. HEAD DIA."	DWG.	RECOMM. HOLE DIA. IN ASSEMBLY"	MIN. CLINCH ALLOW." ●	SHANK DIA." D	HEAD DIA." A	HEAD THICK." H	HOLE DIA." B	HOLE DEPTH" C ◆	PART NUMBERS FOR STEEL RIVETS ■
1/16	7/64	1	.067	.032	.058 .061	.104 .114	.015 .019	.043	.045	TV0610
1/16	1/8	2	.067	.032	.058 .061	.120 .130	.015 .019	.043	.045	TV0620
3/32	9/64	1	.093	.045	.085 .089	.142 .152	.020 .026	.063	.066	TV0810
3/32	5/32	1	.093	.045	.085 .089	.155 .165	.020 .026	.063	.066	TV0850
3/32	3/16	2	.093	.045	.085 .089	.182 .192	.026 .032	.063	.066	TV0830
7/64	3/16	1	.104	.055	.095 .099	.182 .188	.026 .032	.071	.074	TV0910
1/8	7/32	1	.128	.062	.118 .123	.213 .223	.030 .038	.087	.093	TV1210
1/8	7/32	1	.128	.062	.118 .123	.213 .223	.030 .038	.087	.125	TV1200
1/8	9/32	2	.128	.062	.118 .123	.276 .286	.030 .038	.087	.093	TV1220
1/8	5/16	2	.128	.062	.118 .123	.306 .318	.035 .045	.087	.093	TV1240

■ FOR RIVETS MADE FROM MATERIALS OTHER THAN STEEL REPLACE "TV" WITH THE FOLLOWING PREFIXES:  
 TB - Brass    TC - Copper    TE - 5052 Aluminum    TF - 302HQ Stainless Steel    TS - 430 Stainless Steel

● For normal roll clinch    ◆ Hole depth may be less for shortest lengths